CONTENTS

PART A

Preface, *H.H. Hennies* vii
List of participants xi

Section 1. Invited Papers

International collaboration in the development of materials for fusion, *S. Amelinckx* 3
Experience with limiter and wall materials in JET, *K.J. Dietz* 8
Material behavior and materials problems in TFTR, *H.F. Dylla, M.A. Ulrickson, D.K. Owens, D.B. Heifetz, B.E. Mills, A.E. Pontau, W.R. Wampler, B.L. Doyle, S.R. Lee, R.D. Watson and C.D. Croessmann* 15
Present knowledge about the materials behavior in JT-60, *H. Takatsu, T. Ando, M. Yamamoto, T. Arai, K. Kodama, M. Ohkubo, M. Shimizu and the JT-60 Team* 27
Projected materials requirements for the Next European Torus and for longterm tokamak-based demo fusion devices, *P. Schilier and J. Nihoul* 41
Graphite as plasma facing material, *A. Miyahara and T. Tanabe* 49
Radiation damage in ceramic plasma-facing materials, *N. Itoh and K. Morita* 58
Radiation effects and damage mechanisms in ceramic insulators and window materials, *G.P. Pells* 67
Failure criteria in ceramic materials, *D. Munz* 77
Metallic materials as plasma facing components – A review, *J.B. Whitley, K.L. Wilson and D.A. Buchenauer* 82
Plasma induced surface modifications at the first wall components of high temperature plasma experiments, *R. Behrisch and J. Ehrenberg* 95
The influence of radiation on the properties of welds and joints, *A.A. Tavassoli* 105
Recoil energy effects and defect processes in neutron irradiated metals, *M. Kiritani* 113
Effects of the neutron spectrum on mechanical property changes in low dose irradiations, *H.L. Heinisch* ... 121
Mechanical property changes induced in structural alloys by neutron irradiations with different helium to displacement ratios, *L.K. Mansur and M.L. Grossbeck* 130
The effect of helium on the fatigue properties of structural materials, *H. Trinkaus and H. Ullmaier* 148
The effect of neutron irradiation on the fatigue and fatigue–creep behaviour of structural materials, *B. Van der Schaaf* 156
The influence of irradiation on fracture and impact properties of fusion reactor materials, *G.E. Lucas and D.S. Gelles* 164
Liquid breeder materials, *H. Tas, S. Malang, F. Reiter and J. Sannier* 178
Ceramic breeder materials, *C.E. Johnson, K.R. Kummerer and E. Roth* 188
Irradiation testing of tritium breeding solids in fission reactors by isotopic tailoring to the neutron spectra, *G.W. Hollenberg, T. Kondo, H. Watanabe, T. Kurasawa, R.J. Puigh and T.C. Reuther* 202
Materials for superconducting magnets, *P. Komarek* .. 207

Section 2. Ceramic Structural Materials

2.1. Ceramic first wall materials

Multiphase ceramic materials and coatings for fusion reactor applications, *H. Holleck, H. Leiste, E. Nold, H. Schulz and A. Skokan* 221
Development of a technique for thick carbon coatings with high deposition rates, *Y. Sakai, H. Sinno, Y. Yamauchi, M. Fujitsuka, T. Shikama and M. Okada* . 225
Hydrogen permeation through graphite, *T. Kiyoshi, T. Namba and M. Yamawaki* 230
Hydrogen formation due to combined H^+ ion and H^0 atom impact on pyrolytic graphite, *J.W. Davis, A.A. Haasz and P.C. Stangeby* 234
Absorption and desorption of deuterium on graphite at elevated temperatures, *H. Atsumi, S. Tokura and M. Miyake* 241
Thermal desorption behavior of He implanted into graphite, *S. Tokura, H. Atsumi, T. Yamauchi, M. Shinno, S. Yamanaka and M. Miyake* 246
The role of chemical interactions in sputtering with formation of redeposition layers in a plasma testing device, *K. Kiuchi and T. Kondo* 251
Runaway-electron simulation by use of an electron linear accelerator, *H. Bolt, A. Miyahara, M. Miyake, T. Yamamoto and C.D. Croessmann* 256
Heat shock resistance of graphite determined with a CO_2 laser, *H. Brinkschulte, E. Deksnis and A.S. Bransden* 261
Behaviour of plasma spray coatings under disruption simulation, *F. Brossa, G. Rigon and B. Looman* 267
Thermal shock and thermal cycling behaviour of amorphous a-C:H films on molybdenum substrates, *E. Kny, J. Winter, U. Littmark, G. Friedbacher, M. Grasserbauer and F. Waelbroeck* 273
Heat flux testing of carbon materials with an H^+ ion beam, *C.D. Croessmann, H. Bolt, A. Miyahara, T. Kuroda, Y. Oka, K. Sakurai and O. Kaneko* 278
Parametric calculations of the first wall thermal response during plasma disruptions for the NET, *E. Franconi and H. Kroegler* 285
Thermal stress analysis of high heat flux materials, *H. Shinno, M. Kitajima and M. Okada* 290

Irradiation of fusion reactor ceramic materials, *G. Tsotridis and R.L. Moss* 295
In-situ observation system of the dynamic process of structural changes during ion irradiation and its application to SiC and TiC crystals, *K. Hojou, S. Furuno, H. Otsu, K. Izui and T. Tsukamoto* 298
Electron microscope study of radiation damage in graphite produced by D^+ and He^+ bombardment, *K. Niwase, M. Sugimoto, T. Tanabe and F.E. Fujita* . 303
Electrical properties of SiC containing BeO irradiated with electrons and neutrons, *K. Nakata, S. Shimanuki, Y. Katano, H. Ohno and H. Katsuta* 307
Microstructure and annealing behaviour of heavily neutron-irradiated β-SiC, *T. Yano, T. Suzuki, T. Maruyama and T. Iseki* 311
Dielectric changes in neutron-irradiated RF window materials, *H.M. Frost and F.W. Clinard, Jr.* 315
Flux dependence of radiation induced sublimation of graphite at elevated temperatures, *V. Philipps, E. Vietzke, R.P. Schorn and H. Trinkaus* 319
High heat flux experiments on ceramics: Material selection for neutron irradiation tests, *J. Linke, H. Hoven, K. Koizlik, H. Nickel and E. Wallura* 324
Effects of neutron irradiation on fine structure and strength of SiC fibers, *K. Okamura, T. Matsuzawa, M. Sato, H. Kayano, S. Morozumi, H. Tezuka and A. Kohyama* 329
Radiation induced microstructural evolution in SiC/Al composite materials, *A. Kohyama, H. Tezuka and S. Saito* 334
Application of internal friction measurements to SiC/Al composite materials, *H. Tezuka, S. Saito, A. Kohyama and N. Igata* 340

2.2. Ceramic RF-window materials

Investigations on advanced ceramics for window applications in radiofrequency heating concepts, *R. Heidinger and F. Königer* 344
High temperature thermal conductivity of irradiated and non-irradiated α-Al_2O_3, *B. Schulz* 348
Thermal and dielectric measurements in MgO and Al_2O_3, *J. Vignolo, A. Ibarra, M. Jiménez de Castro and R. Vila* 352
Dose rate dependence of the radiation-induced electrical conductivity in MgO, *E.R. Hodgson and S. Clement* 357
Radiation-induced changes in the dielectric properties of insulating ceramics at ICRH frequencies, *S.N. Buckley and P. Agnew* 361
Damage structure in Al_2O_3 single crystal irradiated with He-ions, *Y. Katano, H. Ohno and H. Katsuta* .. 366
Electrical properties and phase stabilities of some ceramics irradiated by neutrons and ions, *H. Ohno, T. Nagasaki, Y. Katano, J. Tateno and H. Katsuta* .. 372

Section 3. Divertor and Limiter Materials

3.1. Materials technology and thermal/mechanical properties

Alloying to improve the properties of welded molybdenum, *Y. Hiraoka, M. Okada and H. Irie* ... 381
Thermomechanical design evaluation and material properties requirements for NET divertor elements, *E. Zolti* 386
Fatigue strength of tungsten–copper duplex structures for divertor plates, *M. Seki, T. Horie, T. Tone, K. Nagata, K. Kitamura, Y. Shibutani, M. Shibui and T. Araki* 392
Quantitative determination of plasma induced material damage in plasma facing metallic alloys – Electron beam simulation experiments, *K. Koizlik, H. Bolt, H. Hoven, J. Linke, H. Nickel and E. Wallura* 398
High heat load experiments for first wall materials, *H. Yanagi, T. Sukegawa, K. Kobayashi, H. Madarame, H. Hashizume and K. Miya* 402
Mechanical effects of simulated plasma disruptions in Cr–Ni and Cr–Mn stainless steels, *G. Piatti, M. Zublena and G. Del Tin* 407
Physical and metallurgical phenomena during simulations of plasma disruptions, *F. Brossa, M. Cambini, D. Quataert, G. Rigon and P. Schiller* 412

3.2. Behaviour under irradiation

Evolution of defect structures in copper by He^+ ion irradiation under the control of free point defects, *I. Ishida, T. Yoshiie, S. Sasaki, A. Iwase, T. Iwata and M. Kiritani* 417
Temperature dependence of the X-ray photoelectron spectrum of molybdenum bombarded with hydrogen ions, *M. Kitajima, K. Yoshihara, K. Furuya and M. Okada* 423
Microstructural change and hydrogen behaviour in implanted metals, *K. Kamada, A. Sagara, H. Kinoshita and H. Takahashi* 427
Synergistic effects of high-heat loading, hydrogen and impurity deposition on surface modification of a tokamak limiter, *N. Yoshida, K. Tokunaga, T. Muroga, Y. Miyamoto, S. Itoh and the TRIAM Group* 431
Thermal release behavior of helium from copper irradiated by He^+ ions, *T. Yamauchi, S. Tokura, S. Yamanaka and M. Miyake* 438
Defect structure development in 14 MeV neutron irradiated copper and copper dilute alloys, *Y. Satoh, I. Ishida, T. Yoshiie and M. Kiritani* 443

Section 4. Tritium-Breeding Materials

4.1. Materials and properties

Properties of lithium orthosilicate spheres, *G. Schumacher, M. Dalle Donne and S. Dorner* 451
Thermochemistry in the system Li–Al–Be–O, *H. Migge* 455
Chemical properties of lithium ceramics: Reactivity with water and water vapour, *B. Rasneur and J. Charpin* . 461
Thermodynamic and kinetic observations on $LiAlO_2$: adsorption, dissolution and evolution of water vapor, *A.K. Fischer and C.E. Johnson* 466
The evaporation process of solid lithium metasilicate, *R.-D. Penzhorn, H.R. Ihle, P. Schuster and K. Zmbov* 471
Investigation of the mechanical properties of ceramic breeder materials, *W. Dienst and H. Zimmermann* .. 476

Open pore structure analysis of lithium bearing ceramics, *H. Elbel* 480
Compatibility studies of metallic materials with lithium-based oxides, *P. Hofmann and W. Dienst* .. 485
The effect of water vapour on the corrosion of 1.4914 steel by lithium monoxide and by lithium silicate, *R.J. Pulham, P. Hubberstey, R.A. Chapman and N.P. Young* 491
Compatibility of stainless steels and lithiated ceramics with beryllium, *T. Flament, P. Fauvet and J. Sannier* 496

4.2. Hydrogen and tritium behaviour

Modeling of tritium behavior in ceramic breeder materials, *J.P. Kopasz, S.W. Tam and C.E. Johnson* 500
Out-of-pile tritium extraction from lithium silicate, *W. Breitung, H. Elbel, J. Lebkücher, G. Schumacher and H. Werle* 507
The solubility of hydrogen in lithium metasilicate, *M. Glugla, K.H. Simon and R.-D. Penzhorn* 513
Hydrogen behaviour in liquid 17Li83Pb alloy, *P. Fauvet and J. Sannier* 516
TRITEX, a forced convection loop with Pb–17Li, *H. Feuerstein, H. Gräbner and G. Kieser* 520
Tritium release behavior of ceramic breeder candidates for fusion reactors, *H. Kudo, K. Okuno and S. O'hira* 524
Retained tritium and structural changes in lithium metasilicate pellets irradiated in EXOTIC experiments 1 and 2, *P. Diels, A.J. Flipot, L. Sannen, G. Verstappen, R. Conrad and H. Kwast* 529
In-situ tritium release experiments from solid breeding materials (TTTEx) – Effect of sweep gas composition, *S. Tanaka, T. Terai, H. Mohri and Y. Takahashi* 533
The LISA-2 experiment: In-situ tritium release from lithium orthosilicate (Li_4SiO_4), *H. Werle, W. Breitung, M. Briec, R.G. Clemmer, H. Elbel, H.E. Häfner, M. Masson, G. Schumacher and H. Wedemeyer* 538
In-pile tritium release behavior from lithium aluminate and lithium orthosilicate of the VOM-23 experiment, *T. Kurasawa, H. Watanabe, E. Roth and D. Vollath* 544
In-pile tritium extraction from samples of lithium aluminate, *M. Briec, J.J. Abassin, M. Masson, E. Roth, P. Sciers and H. Werle* 549
CRITIC-I irradiation of Li_2O, *R.A. Verrall, J.M. Miller, D.S. MacDonald, S.R. Bokwa and C.E. Johnson* 553
Tritium release from the various solid breeder materials irradiated in EXOTIC experiments 1, 2 and 3, *H. Kwast, R. Conrad, L. Debarberis, A.J. Flipot, P. Kennedy and J.D. Elen* 558

4.3. Irradiation effects and neutron multipliers

The FUBR-1B experiment in BEATRIX-I: Design and materials characterization, *G.W. Hollenberg, C. Alvani, B. Rasneur, H. Elbel, H. Wedemeyer, D.E. Walker, T. Takahashi, K. Noda and H. Akiyama* ... 563
Irradiation damage in solid breeder materials, *K. Noda, Y. Ishii, H. Matsui, H. Ohno, S. Hirano and H. Watanabe* 568

PART B

Section 5. Metallic Structural Materials I

5.1. Low activation materials

Some radiological limitations on the compositions of low-activation materials for power reactors, *G.J. Butterworth and L. Giancarli* 575
Materials selection for reduced activation of fusion reactors, *T. Noda, F. Abe, H. Araki and M. Okada* .. 581
Production of long-lived activities in fusion materials, *L.R. Greenwood and D.L. Bowers* 585
Neutronic analysis of alternative structural materials for fusion reactor blankets, *R. dos Santos* 589
Impact of the neutron flux on transmutation products at fusion reactor first-walls, *J. Sanz, R. de la Fuente and J.M. Perlado* 592
Radioactive waste management criteria in fusion reactor materials selection, *J.S. Herring and S. Fetter* .. 597

5.2. Materials development and physical metallurgy

Reduced-activation ferritic steels: A comparison with Cr–Mo steels, *R.L. Klueh and P.J. Maziasz* 602
The fabrication of vanadium base alloys as candidate fusion reactor materials, *H.R. Thresh, A.G. Hins and D.L. Smith* 608
Embrittlement processes in 1.4914 ferritic–martensitic steel, *R.G. Faulkner, L. Schäfer, G.J. Adetunji and E.A. Little* 612
Structure evolution during heat treatments of 12% Cr martensitic steel for NET, *R. Coppola, P. Gondi, R. Montanari and F. Veniali* 616
Phase stability of reduced activation ferritic steel: 8%Cr–2%W–0.2%V–0.04%Ta–Fe, *M. Tamura, H. Hayakawa, A. Yoshitake, A. Hishinuma and T. Kondo* 620
Effects induced by the brazing thermal cycle on the structural properties of materials in steel brazed joints, *M. Brossa and U. Guerreschi* 626

5.3. Mechanical properties

Strength, ductility and ductile–brittle transition temperature for MFR candidate vanadium alloys, *B.A. Loomis, R.H. Lee, D.L. Smith and J.R. Peterson* ... 631
High temperature time dependent allowable stress and isochronous curves of an austenitic Mn–Cr steel, *R. Matera* 639
Strain aging effect on the cyclic behavior of austenitc stainless steels, *A.F. Armas, O.R. Bettin, I. Alvarez-Armas and G.H. Rubiolo* 644
The development of low-activation martensitic 9 and 11%Cr,W,V stainless steels for fusion reactor applications, *K.W. Tupholme, D. Dulieu and G.J. Butterworth* 650
Microstructure and toughness of Cr–W and Cr–V ferritic steels, *F. Abe, H. Araki, T. Noda and M. Okada* 656
The influence of specimen size on Charpy impact testing of unirradiated HT-9, *B.S. Louden, A.S. Kumar, F.A. Garner, M.L. Hamilton and W.L. Hu* 662

Testing needs for bcc materials in view of dynamic loadings in fusion reactors, *K. Anderko and E. Zolti* 668
Analysis of cleavage fracture behavior in HT-9 with a statistical model, *G.E. Lucas, H. Yih and G.R. Odette* 673
Failure of first wall structures by fatigue crack growth, *E. Diegele, T. Fett, D. Munz and H. Stamm* 679

5.4. Corrosion behaviour

Corrosion behavior of vanadium alloys in flowing lithium, *O.K. Chopra and D.L. Smith* 683
A vanadium alloy for the application in a liquid metal blanket of a fusion reactor, *H.U. Borgstedt, M. Grundmann, J. Konys and Z. Perić* 690
Corrosion chemistry of vanadium in liquid lithium containing dissolved nitrogen, *P. Hubberstey and P.G. Roberts* 694
Analysis of V–3Ti–1Si alloy after exposure to Pb–17Li, *Ch. Adelhelm, D. Kempf and E. Nold* 698
Compatibility of metals and alloys in liquid Pb–17Li at temperatures up to 650 °C, *H. Gräbner, H. Feuerstein and J. Oschinski* 702
Stress-corrosion cracking susceptibility of V–15Cr–5Ti in pressurized water at 288 °C, *D.R. Diercks and D.L. Smith* 705
Corrosion of austenitic and martensitic stainless steels in flowing 17Li–83Pb alloy, *M. Broc, T. Flament, P. Fauvet and J. Sannier* 710
Compatibility of ferritic steels in forced circulation lithium and Pb–17Li systems, *O.K. Chopra and D.L. Smith* 715
Corrosion of ferritic steels by molten lithium: Influence of competing thermal gradient mass transfer and surface product reactions, *P.F. Tortorelli* 722
Corrosion testing of steel X 18 CrMoVNb 12 1 (1.4914) in a Pb–17Li pumped loop, *H.U. Borgstedt, G. Drechsler, G. Frees and Z. Perić* 728
The effect of oxygen impurities on the behaviour of Type 316 stainless steel in Pb–17Li, *M.G. Barker, V. Coen, H. Kolbe, J.A. Lees, L. Orecchia and T. Sample* 732
Contribution of minor steel constituents to the behaviour of stainless steels in liquid lithium, *I.E. Schreinlechner and P.F. Sattler* 736
Effects of Pb–17Li on the tensile properties of steels, *V. Coen, H. Kolbe and L. Orecchia* 740
Compatibility and performance of electrochemical oxygen and lithium monitors in liquid Pb–17Li, *F. De Schutter, Ja. Dekeyser, H. Tas and S. De Burbure* 744
Stress corrosion cracking and hydrogen embrittlement studies of austenitic and ferritic steels by small punch test, *T. Misawa, Y. Hamaguchi and M. Saito* . 749

5.5. Hydrogen, deuterium and tritium behaviour

Tritium–material interaction in various first wall materials, *G. Gervasini and F. Reiter* 754
Effect of internal hydrogen on the fatigue crack growth of a 12Cr–1Mo steel, *G.F. Rodkey and R.H. Jones* . . 760
Phase diagrams of the V–T, Nb–T, Ta–T and Pd–T systems, *R. Lässer* 766
Behavior of implanted hydrogen in ferritic/martensitic steels under irradiation, *F. Wan, H. Takahashi, S. Ohnuki and R. Nagasaki* 770
Radiation damage and deuterium trapping in deuterium ion irradiated austenitic stainless steel, *N. Yoshida, N. Ashizuka, T. Fujiwara, T. Kurita and T. Muroga* . 775
Materials handbook for fusion energy systems, *J.W. Davis* 781

5.6. Materials data base

Development of a materials data base for modeling, *S. Iwata, T. Ashino and S. Ishino* 784
International radiation damage tests in fusion materials: The Oak Ridge and BEATRIX exchange schemes, *P. Von der Hardt* 789

Section 6. Metallic Structural Materials II

6.1. Effects of irradiation on microstructures and swelling in austenitic stainless steels

Improvement of irradiation properties and environmental strengths of stainless steels by thermomechanical treatment SAR, *K. Kiuchi, T. Ishiyama and A. Hishinuma* 797
Microstructural development of austenitic stainless steels irradiated in HFIR, *M.P. Tanaka, S. Hamada, A. Hishinuma and P.J. Maziasz* 801
Microstructure of Fe–16Ni–15Cr alloys irradiated in JOYO, *H. Kawanishi and S. Ishino* 806
Defect accumulation in JPCA and its high purity model alloys irradiated with D–T neutrons, *T. Muroga, Y. Miyamoto, H. Watanabe and N. Yoshida* 810
Effects of phosphorus on defect behavior, solute segregation and void swelling in electron irradiated Fe–Cr–Ni alloys, *H. Watanabe, A. Aoki, H. Murakami, T. Muroga and N. Yoshida* 815
Effect of helium on radiation-induced segregation in stainless steel, *S. Ohnuki, H. Takahashi and R. Nagasaki* 823
Inhomogeneous microstructural evolution in ion-irradiated austenitic steel, *N. Sekimura, M. Taguchi and S. Ishino* 828
The influence of Mo, Si, P, C, Ti, Cr, Zr and various trace elements on the neutron-induced swelling of AISI 316 stainless steel, *F.A. Garner and H.R. Brager* 833
Temperature dependence of swelling in Type 316 stainless steel irradiated in HFIR, *S. Hamada, P.J. Maziasz, M.P. Tanaka, M. Suzuki and A. Hishinuma* 838
Dimensional change correlations for 20% cold-worked AISI 316 stainless steel for fusion applications, *R.W. Clark, A.S. Kumar and F.A. Garner* 845
The swelling of SS AISI 316L under dual beam irradiation as function of the displacement rate, *J. Tenbrink, R.P. Wahi and H. Wollenberger* 850
Cavity formation by hydrogen injection in electron-irradiated austenitic stainless steel, *T. Kato, K. Nakata, J. Kuniya, S. Ohnuki and H. Takahashi* . . . 856
Swelling behavior of welded Type 316 stainless steel and its improvement, *T. Sawai, K. Fukai, T. Kodaira, T. Nishida, M. Nayama and A. Hishinuma* 861

The influence of hydrogen on void swelling in fusion reactor materials, *S.M. Murphy* 866
Response of Fe–Cr–Mn austenitic alloys to thermal aging and neutron irradiation, *F.A. Garner, F. Abe and T. Noda* 870
Phase instabilities in irradiated simple Fe–Cr–Mn low activation alloys, *J.M. McCarthy and F.A. Garner* . . 877
Microstructural evolution due to post ageing of two alpha bombarded Mn–Cr austenitic steels, *E. Ruedl* 883
Precipitation behavior in austenitic and ferritic steels during fast neutron irradiation and thermal aging, *H. Kawanishi, R. Hajima, N. Sekimura, Y. Arai and S. Ishino* 887
Radiation damage simulation studies in the Harwell VEC of selected austenitic and ferritic alloys for fusion appliations, *D.J. Mazey, G.P. Walters, S.N. Buckley, S.M. Murphy, W. Hanks and D.E.J. Bolster* 891

6.2. Effects of irradiation on microstructure and swelling in ferritic steels and vanadium-based alloys

Material responses of ferritic steels by 14 MeV neutron bombardments at 20 and 300 K, *A. Kohyama, H. Matsui, K. Hamada and H. Simidzu* 896
Effects of irradiation on tungsten stabilized martensitic steels, *D.S. Gelles, C.Y. Hsu and T.A. Lechtenberg* . . 902
The influence of solute segregation on void swelling in Fe–Cr based alloys, *H. Takahashi, H. Kinoshita, S. Ohnuki, R. Nagasaki, F.A. Garner and D.S. Gelles* . . 908
Microstructural evolution of HT9 under dual-beam charged particle irradiation, *K. Asano, Y. Kohno, A. Kohyama and G. Ayrault* 912
Investigation on He-bubble growth in α-implanted 1.4914 steel, *R. Caciuffo, R. Coppola, F. Rustichelli and I.L.F. Ray* 916
On mechanisms controlling swelling in ferritic and martensitic alloys, *G.R. Odette* 921
Micostructural evolution of an oxide dispersion strengthened steel under charged particle irradiation, *K. Asano, Y. Kohno, A. Kohyama, T. Suzuki and H. Kusanagi* 928
Void formation and precipitation in neutron irradiated vanadium alloys, *S. Ohnuki, H. Takahashi, H. Kinoshita and R. Nagasaki* 935
A study of helium effects in fusion neutron irradiated vanadium by ^{10}B addition, *H. Kawanishi and S. Ishino* 940

Section 7. Metallic Structural Materials III

7.1. Effects of irradiation on tensile, fracture toughness and fatigue behaviour

Tensile properties of neutron irradiated Cr–Mn austenitic stainless steels, *P. Fenici and H. Scheurer* 947
Influence of neutron irradiation at 430 °C on the fatigue properties of SA 316L steel, *W. Vandermeulen, W. Hendrix, V. Massaut and J. Van de Velde* 953
Post irradiation tensile and fatigue behavior of austenitic PCA stainless steels irradiated in HFIR, *M.P. Tanaka, S. Hamada, A. Hishinuma and M.L. Grossbeck* 957
Influence of light ion irradiation on fatigue crack propagation in austenitic stainless steel, *P. Fenici* 963
Fatigue life of helium-implanted AISI 316L at 500 and 600 °C, *A. Leeser and H. Ullmaier* 968
Impact behavior of 9-Cr and 12-Cr ferritic steels after low-temperature irradiation, *R.L. Klueh, J.M. Vitek, W.R. Corwin and D.J. Alexander* 973
Irradiation embrittlement of neutron-irradiated low activation ferritic steels, *H. Kayano, A. Kimura, M. Narui, Y. Sasaki, Y. Suzuki and S. Ohta* 978
The effects of damage structures on mechanical properties of neutron irradiated vanadium, *H. Takahashi, S. Ohnuki, H. Kinoshita, R. Nagasaki and K. Abe* . . 982
Influence of neutron irradiation on the Charpy impact properties of V–15Cr–5Ti, *N.S. Cannon, M.L. Hamilton, A.M. Ermi, D.S. Gelles and W.L. Hu* 987
The temperature dependence of the flow stress of 600-MeV proton irradiated aluminium, *D. Gavillet, M. Victoria, W.V. Green, R. Gotthardt and J.L. Martin* . 992
Heavy fast neutron irradiation effects in Al–Mg–Li alloys, *I. Yoshizawa, K. Kamada, H. Kayano, Y. Katano and H. Katsuta* 996

7.2. Effects of irradiatin on creep, creep rupture and ductility

Irradiation creep in Type 316 stainless steel and US PCA with fusion reactor He/dpa levels, *M.L. Grossbeck and J.A. Horak* 1001
Irradiation creep and swelling of AISI 316 to exposures of 130 dpa at 385–400 °C, *F.A. Garner and D.L. Porter* 1006
Irradiation creep of Fe–25Ni–15Cr during 10 MeV deuteron bombardment, *N. Kishimoto, H. Shiraishi and N. Yamamoto* 1014
Creep of DIN 1.4914 martensitic stainless steel under proton irradiation, *P. Jung and N.M. Afify* 1019
Microstructural evolution and mechanical properties of an advanced high-temperature steel, *W. Kesternich* . 1025
High temperature helium embrittlement in austenitic stainless steels – Correlations between microstructure and mechanical properties, *H. Schroeder* 1032
Influence of boron on creep and microstructural behaviour of neutron-irradiated austenitic stainless steels, *R.V. Nandedkar and W. Kesternich* 1038
In-beam creep rupture properties of cold-worked DIN 1.4970 and AISI 316L at 873 K, *N. Yamamoto and H. Schroeder* 1043
Helium effect in iron- and nickel-base developmental alloys, *H. Shiraishi and A. Hasegawa* 1049
Mechanical properties and microstructure of α-particle irradiated Fe–12%Cr–15,30%Mn alloys, *K. Miyahara, Y. Okazaki, M. Mochizuki, Y. Hosoi and H. Kayano* 1054
The influence of helium on the high temperature mechanical properties of DIN 1.4914 martensitic steel, *U. Stamm and H. Schroeder* 1059
Effect of helium implantation on the mechanical properties and the microstructure of the martensitic 12% Cr-steel 1.4914, *A. Möslang and D. Preininger* 1064

Section 8. Basic Investigations on Radiation Damage

8.1. Precipitates and ordering effects, microstructural development

Mössbauer study of iron–chromium alloys irradiated by energetic protons, *H. Kuwano and Y. Hamaguchi* .. 1071
Nucleation and growth of precipitates and helium bubbles in a high-purity Al–Mg–Si alloy irradiated with 600 MeV protons, *M. Victoria, W.V. Green, D. Gavillet, B.N. Singh and T. Leffers* 1075
Precipitation an defect clustering in electron-irradiated Al–Cu alloys, *T. Ezawa, M. Kiritani and F.E. Fujita* 1079
Fusion neutron irradiation induced ordering and defect production in Cu_3Au at high temperatures, *J.S. Huang, M.W. Guinan, M.A. Kirk and P.A. Hahn* ... 1084
Effect of high-energy heavy-ion irradiation on the properties of copper, *G. Szenes, K. Havancsák, T. Ungár, Á. Cziráki and V.A. Schegolev* 1089
Numerical solution of microstructure evolution equations under irradiation, *J. Yu, W.V. Green and M. Victoria* 1093
Detection and analysis of microscopically invisible cascade defects in 14 MeV neutron irradiated aluminum and iron, *T. Yoshiie, Y. Satoh, H. Taoka, S. Kojima and M. Kiritani* 1098

8.2. Cavity formation, segregation and diffusion

Morphology and associated segregation of radiation produced cavities in Ni–Sb alloy, *K. Niwase, T. Ezawa, T. Tanabe and F.E. Fujita* 1104
Effect of solute elements on void formation in irradiated binary nickel alloys, *M.A. Shaikh and K. Ehrlich* 1109
Hydrogen exchange with voids in tungsten observed with TDS and PA, *A. Van Veen, H.A. Filius, J. De Vries, K.R. Bijkerk, G.J. Rozing and D. Segers* 1113
Void swelling in high purity Fe–Cr–Ni and Fe–Cr–Ni–Ti alloys irradiated in JOYO, *T. Muroga, K. Araki, Y. Miyamoto and N. Yoshida* 1118
Determination of the BIAS factor by the moments solution to the Fokker–Planck equation, *N.M. Ghoniem* 1123
Material transport parameters for irradiated nickel and austenitic Fe–Cr–Ni alloys, *A. Müller, V. Naundorf and M.-P. Macht* 1128
Radiation enhanced diffusion due to electrons and protons, *W. Schüle* 1132

8.3. Mechanical properties and helium effects

Diffusion and agglomeration of helium in fcc metals, *P. Jung and K. Schroeder* 1137
Relation between swelling and embrittlement during post-irradiation annealing and instability of helium–vacancy complexes in nickel, *V.N. Chernikov, A.P. Zakharov and P.R. Kazansky* 1142
Growth of bubbles during annealing of 600 MeV proton irradiated aluminium, *F. Paschoud, R. Gotthardt, W.V. Green and M. Victoria* 1146
Dynamic behavior of bubbles and blisters in aluminum during helium ion irradiation in an electron microscope, *S. Furuno, K. Hojou, K. Izui, N. Kamigaki and T. Kino* 1149
Low temperature embrittlement in He-implanted iron polycrystals, *K. Shinohara, Y. Nakamura, S. Kitajima, M. Kutsuwada and M. Kaneko* 1154
The effects of low doses of 14 MeV neutrons on the tensile properties of three binary copper alloys, *H.L. Heinisch* 1159
The effect of 14 MeV neutron irradiation on the mechanical properties of high-purity iron and molybdenum single crystals, *Y. Aono, E. Kuramoto and N. Yoshida* 1164
Radiation softening of high purity iron by 14 MeV neutrons, *H.Matsui, H. Shimidzu, S. Takehana and M.W. Guinan* 1169
Phase stability criteria for ion and neutron irradiated alloys, *C. Abromeit, V. Naundorf and H. Wollenberger* 1174

Section 9. Fusion Simulation Studies and Correlation Experiments

9.1. Defect structures induced by 14 MeV-neutron and simulation irradiations

20 K cryo-transfer TEM observation of nascent displacement cascade damages in low temperature D–T neutron-irradiated metals at RTNS-II, *Y. Shimomura, M.W. Guinan, H. Fukushima, P.A. Hahn and M. Kiritani* 1181
Defect production and defect saturation behavior in nickel irradiated with heavy ions in the energy range 84–120 MeV, *A. Iwase, S. Sasaki, T. Iwata and T. Nihira* 1188
Cascade damage in molybdenum and nickel by heavy-ion irradiation with energies around 100 MeV, *S. Sasaki, A. Iwase, Y. Kazumata and T. Iwata* 1192
Defect microstructures in neutron-irradiated copper and stainless steel, *S.J. Zinkle and R.L. Sindelar* 1196
Surviving defect fraction in 14-MeV neutron-irradiated copper, *S.J. Zinkle* 1201
Nature and stability of TEM observed defects in 14-MeV neutron-irradiated Au and Cu, *H. Fukushima, Y. Shimomura and M.W. Guinan* 1205
Defects in fission-neutron irradiated Mo at high temperature in the JOYO reactor, *K. Yamakawa and Y. Shimomura* 1211
Stability of cascade clusters in gold under energetic heavy ion irradiation, *N. Sekimura and S. Ishino* ... 1217
Effects of purity on damage evolution in Ni irradiated by 14 MeV neutrons, *N. Yoshida, T. Muroga, H. Watanabe, K. Araki and Y. Miyamoto* 1222
Fusion neutron irradiation of Ni–Si alloys at high temperature, *J.S. Huang, M.W. Guinan and P.A. Hahn* . 1227
Characteristics of point defects and their clustering in pure ferritic steels, *N. Yoshida, A. Yamaguchi, T. Muroga, Y. Miyamoto and K. Kitajima* 1232
Effects of solute atoms on the evolution of structural damage in ion irradiated high-purity aluminum alloys, *T. Kino, N. Kamigaki, K. Ono, S. Furuno and K. Izui* 1237
Effects of 14 MeV nickel ion irradiation on nickel–copper alloys observed in cross-section, *L.M. Wang, R.A. Dodd and G.L. Kulcinski* 1241

Defect structure evolution from cascade damage in 14 MeV neutron irradiated nickel and nickel alloys, *S. Kojima, T. Yoshiie and M. Kiritani* 1249
Defect clusters in vanadium modelled using *N*-body potentials, *D.J. Bacon and J.M. Harder* 1254
Cascade stability and cavity nucleation, *B.N. Singh and A.J.E. Foreman* 1258
Binary collision Monte Carlo simulations of cascades in polyatomic ceramics, *N.M. Ghoniem and S.P. Chou* . 1263

9.2. Correlation experiments

Behaviour of different ferritic steels under ion, electron and fast neutron irradiation, *D. Gilbon and C. Rivera* 1268
Irradiation damage in vanadium alloys using heavy ion and proton accelerators, *W.J. Phythian, B.L. Eyre and D.J. Bacon* 1274
Positron annihilation lifetime measurements of Fe, Fe–10% Cr and Mo irradiated by fission and fusion neutrons, *E. Kuramoto, N. Kikuchi and M. Takenaka* 1280
Resistivity recovery in high purity iron after fission- and fusion-neutron irradiation, *H. Matsui, S. Takehana and M.W. Guinan* 1284
Fission–fusion correlation of void swelling in pure nickel, *T. Muroga, H. Watanabe, K. Araki and N. Yoshida* 1290
Irradiation effects on the tensile behaviour of selected reference austenitic steels for fusion reactor applications, *K. Tangri and P. Schiller* 1296
Mechanical property changes and defect structures of Ni and Fe irradiated with fission and fusion neutrons, *A. Okada, K. Kanao, Y. Satoh, S. Kojima, T. Yoshiie and M. Kiritani* 1301
Microstructural evolution and yield stress increase for ion-irradiated V–15Cr–5Ti alloy, *B.A. Loomis, B.J. Kestel and D.L. Smith* 1305
Modeling of micro-structural evolution under fusion environment, *K. Kitajima* 1310
Radiation imposed limits on superconducting magnets: A data base for copper stabilizers, *M.W. Guinan, P.A. Hahn, C.E. Klabunde and R.R. Coltman, Jr.* ... 1315

9.3. Simulation techniques and facilities

Limitations of 14 MeV neutron simulation techniques, *W. Kley, G.R. Bishop and A. Sinha* 1320
Development of fusion first-wall radiation damage facilities, *T. Atkins and R.J. McElroy* 1325
Swelling behavior of austenitic stainless steels in a spectrally tailored reactor experiment: Implications for near-term fusion machines, *R.E. Stoller, P.J. Maziasz, A.F. Rowcliffe and M.P. Tanaka* 1328
A new technique for enhancing helium production in ferritic materials, *L.R. Greenwood, D.G. Graczyk and D.W. Kneff* 1335
HFIR irradiation facilities improvements – Completion of the HIFI project, *K.R. Thoms, G.R. Hicks, B.H. Montgomery, I.I. Siman-Tov and C.D. West* 1340
Design of spectrally tailored fusion reactor materials experiments in the HFIR RB^{c}apsule irradiation facility, *A.W. Longest, J.E. Corum, D.W. Heatherly and K.R. Thoms* 1346
Production of helium by medium energy (600 and 800 MeV) protons, *S.L. Green, W.V. Green, F.H. Hegedus, M. Victoria, W.F. Sommer and B.M. Oliver* ... 1350
Specimen size effects on mechanical properties of 14 MeV neutron irradiated metals, *A. Kohyama, H. Matsui, K. Abe, K. Hamada and K. Asano* 1354
Experimental method for investigating helium effects in irradiated vanadium, *D.L. Smith, H. Matsui, L. Greenwood and B. Loomis* 1359

Author index 1365

Subject index 1379